



SAFETY DATA SHEET

(REACH regulation (EC) n° 1907/2006 - n° 2020/878)

SECTION 1 : IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product name : GRAVOPLY 1

1.2. Relevant identified uses of the substance or mixture and uses advised against

Plastic engraving materials.

1.3. Details of the supplier of the safety data sheet

Registered company name : GRAVOTECH MARKING SAS.
Address : 56, avenue Jean Jaurès.10600.La Chapelle Saint Luc.France.
Telephone : +33 (0)3 25 41 65 65. Fax : +33 (0)3 25 79 04 25.
e-mail : info@gravograph.fr
http://www.gravograph.com

1.4. Emergency telephone number : +33 (0)1 45 42 59 59.

Association/Organisation : INRS / ORFILA <http://www.centres-antipoison.net>.

Other emergency numbers

National Poisons Information Service of England: <http://npis.org> - NHS 111: dial 111 - National Poisons Information Centre of Ireland: 353 (1) 809 2166 - LUXEMBOURG : (+352) 8002 5500 - European Emergency Number Association (EENA) : 112

SECTION 2 : HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

In compliance with EC regulation No. 1272/2008 and its amendments.

This mixture does not present a physical hazard. Refer to the recommendations regarding the other products present on the site.

This mixture does not present an environmental hazard. No known or foreseeable environmental damage under standard conditions of use.

2.2. Label elements

In compliance with EC regulation No. 1272/2008 and its amendments.

Additional labeling :

EUH210 Safety data sheet available on request.

EUH212 Warning! Hazardous respirable dust may be formed when used. Do not breathe dust.

2.3. Other hazards

The mixture does not contain substances classified as 'Substances of Very High Concern' (SVHC) $\geq 0.1\%$ published by the European Chemicals Agency (ECHA) under article 57 of REACH: <http://echa.europa.eu/fr/candidate-list-table>

The mixture fulfils neither the PBT nor the vPvB criteria for mixtures in accordance with annexe XIII of the REACH regulations EC 1907/2006.

The mixture does not contain substances $\geq 0.1\%$ with endocrine disrupting properties in accordance with the criteria of the Delegated Regulation (EU) 2017/2100 of the Commission or Regulation (EU) 2018/605 of the Commission.

SECTION 3 : COMPOSITION/INFORMATION ON INGREDIENTS

3.2. Mixtures

Composition :

Identification	Classification (EC) 1272/2008	Note	%
CAS: 13463-67-7 EC: 236-675-5 REACH: 01-2119489379-17		[1]	2.5 \leq x % < 10
TITANIUM DIOXIDE CAS: 110-30-5 EC: 203-755-6	GHS07 Wng Skin Irrit. 2, H315		1 \leq x % < 2.5

N,N'-ÉTHYLENEDI(STÉARAMIDE)	Eye Irrit. 2, H319 STOT SE 3, H335		
CAS: 8042-47-5 EC: 232-455-8 REACH: 01-2119487078-27	GHS08 Dgr Asp. Tox. 1, H304	[1]	1 <= x % < 2.5
WHITE MINERAL OIL (PETROLEUM)			
CAS: 7727-43-7 EC: 231-784-4	GHS07 Wng Skin Irrit. 2, H315 Eye Irrit. 2, H319	[1]	1 <= x % < 2.5
BARIUM SULFATE			

Specific concentration limits:

Identification	Specific concentration limits	ATE
CAS: 8042-47-5 EC: 232-455-8 REACH: 01-2119487078-27		oral: ATE = 5000 mg/kg BW
WHITE MINERAL OIL (PETROLEUM)		

Information on ingredients :

(Full text of H-phrases: see section 16)

[1] Substance for which maximum workplace exposure limits are available.

SECTION 4 : FIRST AID MEASURES

As a general rule, in case of doubt or if symptoms persist, always call a doctor.

NEVER induce swallowing by an unconscious person.

4.1. description of first aid measures**In the event of splashes or contact with eyes :**

Wash thoroughly with fresh, clean water for 15 minutes holding the eyelids open.

If there is any redness, pain or visual impairment, consult an ophthalmologist.

In the event of splashes or contact with skin :

Watch out for any remaining product between skin and clothing, watches, shoes, etc.

Wash the skin thoroughly with soap and water or a recognised cleaner.

In the event of swallowing :

Seek medical attention, showing the label.

4.2. Most important symptoms and effects, both acute and delayed

No data available.

4.3. Indication of any immediate medical attention and special treatment needed

No data available.

SECTION 5 : FIREFIGHTING MEASURES

Non-flammable.

5.1. Extinguishing media

No data available.

5.2. Special hazards arising from the substance or mixture

A fire will often produce a thick black smoke. Exposure to decomposition products may be hazardous to health.

Do not breathe in smoke.

In the event of a fire, the following may be formed :

- carbon monoxide (CO)
- carbon dioxide (CO₂)

5.3. Advice for firefighters

Due to the toxicity of the gas emitted on thermal decomposition of the products, fire-fighting personnel are to be equipped with autonomous insulating breathing apparatus.

SECTION 6 : ACCIDENTAL RELEASE MEASURES**6.1. Personal precautions, protective equipment and emergency procedures**

Consult the safety measures listed under headings 7 and 8.

For first aid worker

First aid workers will be equipped with suitable personal protective equipment (See section 8).

6.2. Environmental precautions

Prevent any material from entering drains or waterways.

6.3. Methods and material for containment and cleaning up

Retrieve the product by mechanical means (sweeping/vacuuming).

6.4. Reference to other sections

No data available.

SECTION 7 : HANDLING AND STORAGE

Requirements relating to storage premises apply to all facilities where the mixture is handled.

7.1. Precautions for safe handling

Always wash hands after handling.

Remove and wash contaminated clothing before re-using.

Fire prevention :

Prevent access by unauthorised personnel.

Recommended equipment and procedures :

For personal protection, see section 8.

Observe precautions stated on label and also industrial safety regulations.

Prohibited equipment and procedures :

No smoking, eating or drinking in areas where the mixture is used.

7.2. Conditions for safe storage, including any incompatibilities

No data available.

Packaging

Always keep in packaging made of an identical material to the original.

7.3. Specific end use(s)

No data available.

SECTION 8 : EXPOSURE CONTROLS/PERSONAL PROTECTION**8.1. Control parameters****Occupational exposure limits :**

- ACGIH TLV (American Conference of Governmental Industrial Hygienists, Threshold Limit Values, 2010) :

CAS	TWA :	STEL :	Ceiling :	Definition :	Criteria :
13463-67-7	10 mg/m ³			A4	
7727-43-7	10 mg/m ³				

- Germany - AGW (BAuA - TRGS 900, 02/2022) :

CAS	VME :	VME :	Excess	Notes
8042-47-5		5A mg/m ³		4(II)

- Australia (NOHSC: 3008, 1995) :

CAS	TWA :	STEL :	Ceiling :	Definition :	Criteria :
13463-67-7	10 mg/m ³			H	
7727-43-7	10 mg/m ³			H	

- Austria (BGBl. II Nr. 156/2021) :

CAS	TWA :	STEL :	Ceiling :	Definition :	Criteria :
13463-67-7	5A mg/m ³	10A mg/m ³			

- Belgium (Royal decree of 11/05/2021) :

CAS	TWA :	STEL :	Ceiling :	Definition :	Criteria :
13463-67-7	10 mg/m ³				
7727-43-7	5 mg/m ³				

- France (INRS - Outils 65 / 2021-1849, 2021-1763, decree of 09/12/2021) :

CAS	VME-ppm :	VME-mg/m ³ :	VLE-ppm :	VLE-mg/m ³ :	Notes :	TMP No :
13463-67-7	-	10	-	-	-	-

- Switzerland (Suva 2021) :

CAS	VME	VLE	Valeur plafond	Notations
13463-67-7	3 ppm			
8042-47-5	5 ppm			

- UK / WEL (Workplace exposure limits, EH40/2005, Fourth Edition 2020) :

CAS	TWA :	STEL :	Ceiling :	Definition :	Criteria :

13463-67-7	4 mg/m ³				
7727-43-7	4 mg/m ³				
- USA / OSHA PEL (Occupational Safety and Health Administration, Permissible Exposure Limits) :					
CAS	TWA :	STEL :	Ceiling :	Definition :	Criteria :
13463-67-7	15 mg/m ³				
7727-43-7	15 mg/m ³				

8.2. Exposure controls**Appropriate engineering controls**

If the ventilation is insufficient to maintain the concentration of dust below the exposure limits, wear breathing apparatus.

Personal protection measures, such as personal protective equipment

Pictogram(s) indicating the obligation of wearing personal protective equipment (PPE) :



Use personal protective equipment that is clean and has been properly maintained.

Store personal protective equipment in a clean place, away from the work area.

Never eat, drink or smoke during use. Remove and wash contaminated clothing before re-using. Ensure that there is adequate ventilation, especially in confined areas.

- Eye / face protection

Avoid contact with eyes.

Before handling powders or dust emission, wear mask goggles in accordance with standard EN166.

Wear safety goggles.

- Hand protection

Wear suitable protective gloves in the event of prolonged or repeated skin contact.

Use suitable protective gloves that are resistant to chemical agents in accordance with standard EN ISO 374-1.

Gloves must be selected according to the application and duration of use at the workstation.

Protective gloves need to be selected according to their suitability for the workstation in question : other chemical products that may be handled, necessary physical protections (cutting, pricking, heat protection), level of dexterity required.

In the event of prolonged or repeated contact with the hands, use appropriate gloves.

- Body protection

Work clothing worn by personnel shall be laundered regularly.

After contact with the product, all parts of the body that have been soiled must be washed.

- Respiratory protection

Avoid inhaling dust.

Type of FFP mask :

Wear a disposable half-mask dust filter in accordance with standard EN149/A1.

SECTION 9 : PHYSICAL AND CHEMICAL PROPERTIES**9.1. Information on basic physical and chemical properties****Physical state**

Physical state :	Solid.
------------------	--------

Colour

Colour:	Various.
---------	----------

Odour

Odour threshold :	Not stated.
-------------------	-------------

Odour:	Characteristic.
--------	-----------------

Freezing point

Freezing point / Freezing range :	Not stated.
-----------------------------------	-------------

Boiling point or initial boiling point and boiling range

Boiling point/boiling range :	Not relevant.
-------------------------------	---------------

Flammability

Flammability (solid, gas) :	Not stated.
-----------------------------	-------------


Lower and upper explosion limit

Explosive properties, lower explosivity limit (%) :	Not stated.
---	-------------

Explosive properties, upper explosivity limit (%) :	Not stated.
---	-------------

Flash point

Flash point interval :	Not relevant.
------------------------	---------------

 Auto-ignition temperature	
Self-ignition temperature :	454 °C.
 Decomposition temperature	
Decomposition point/decomposition range :	Not relevant.
 pH	
pH (aqueous solution) :	Not stated.
pH :	Not relevant.
 Kinematic viscosity	
Viscosity :	Not stated.
 Solubility	
Water solubility :	Insoluble.
Fat solubility :	Not stated.
 Partition coefficient n-octanol/water (log value)	
Partition coefficient: n-octanol/water :	Not stated.
 Vapour pressure	
Vapour pressure (50°C) :	Not relevant.
 Density and/or relative density	
Density :	1.05 - 1.12
 Relative vapour density	
Vapour density :	Not stated.
 9.2. Other information	No data available.
 9.2.1. Information with regard to physical hazard classes	No data available.
 9.2.2. Other safety characteristics	No data available.

SECTION 10 : STABILITY AND REACTIVITY

10.1. Reactivity

No data available.

10.2. Chemical stability

This mixture is stable under the recommended handling and storage conditions in section 7.

10.3. Possibility of hazardous reactions

No data available.

10.4. Conditions to avoid

Avoid :

- formation of dusts
- heat

10.5. Incompatible materials

No data available.

10.6. Hazardous decomposition products

The thermal decomposition may release/form :

- carbon monoxide (CO)
- carbon dioxide (CO₂)

SECTION 11 : TOXICOLOGICAL INFORMATION

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

No data available.

11.1.1. Substances

Acute toxicity :

BARIUM SULFATE (CAS: 7727-43-7)

Oral route :

LD50 > 15000 mg/kg bodyweight/day

Species : Rat (recommended by the CLP)

WHITE MINERAL OIL (PETROLEUM) (CAS: 8042-47-5)

Oral route :

LD50 = 5000 mg/kg bodyweight/day

Species : Rat

Inhalation route (Dusts/mist) :
LC50 >= 5 mg/l
Species : Rat
Duration of exposure : 4 h

TITANIUM DIOXIDE (CAS: 13463-67-7)
Oral route :
LD50 > 5000 mg/kg
Species : Rat
OECD Guideline 425 (Acute Oral Toxicity: Up-and-Down Procedure)

Dermal route :
LD50 > 5000 mg/kg
Species : Rabbit

Inhalation route (Dusts/mist) :
LC50 > 6.8 mg/l
Species : Rat

11.1.2. Mixture

No toxicological data available for the mixture.

11.2. Information on other hazards

Monograph(s) from the IARC (International Agency for Research on Cancer) :

CAS 13463-67-7 : IARC Group 2B : The agent is possibly carcinogenic to humans.

SECTION 12 : ECOLOGICAL INFORMATION

12.1. Toxicity

12.1.1. Substances

WHITE MINERAL OIL (PETROLEUM) (CAS: 8042-47-5)
Crustacean toxicity : NOEC > 1 mg/l

TITANIUM DIOXIDE (CAS: 13463-67-7)
Fish toxicity :
LC50 > 100 mg/l
Species : Oncorhynchus mykiss
Duration of exposure : 96 h
OECD Guideline 203 (Fish, Acute Toxicity Test)

Crustacean toxicity :
EC50 > 100 mg/l
Species : Daphnia magna
Duration of exposure : 48 h
OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Algae toxicity :
ECr50 = 16 mg/l
Species : Pseudokirchnerella subcapitata
Duration of exposure : 72 h

12.1.2. Mixtures

No aquatic toxicity data available for the mixture.

12.2. Persistence and degradability

12.2.1. Substances

WHITE MINERAL OIL (PETROLEUM) (CAS: 8042-47-5)
Biodegradability :
Rapidly degradable.
DBO5/DCO < 0.6

12.3. Bioaccumulative potential

12.3.1. Substances

WHITE MINERAL OIL (PETROLEUM) (CAS: 8042-47-5)
Octanol/water partition coefficient : log K_{ow} > 3.5

12.4. Mobility in soil

No data available.

12.5. Results of PBT and vPvB assessment

No data available.



12.6. Endocrine disrupting properties

No data available.



12.7. Other adverse effects

No data available.



German regulations concerning the classification of hazards for water (WGK, AwSV Annex I, KBws) :

WGK 1 : Slightly hazardous for water.

SECTION 13 : DISPOSAL CONSIDERATIONS

Proper waste management of the mixture and/or its container must be determined in accordance with Directive 2008/98/EC.

13.1. Waste treatment methods

Do not pour into drains or waterways.



Waste :

Waste management is carried out without endangering human health, without harming the environment and, in particular without risk to water, air, soil, plants or animals.

Recycle or dispose of waste in compliance with current legislation, via a certified collector or company.

Do not contaminate the ground or water with waste, do not dispose of waste into the environment.

Soiled packaging :

Empty container completely. Keep label(s) on container.

Give to a certified disposal contractor.

SECTION 14 : TRANSPORT INFORMATION

Exempt from transport classification and labelling.



14.1. UN number or ID number

-

14.2. UN proper shipping name

-

14.3. Transport hazard class(es)

-

14.4. Packing group

-

14.5. Environmental hazards

-

14.6. Special precautions for user

-



14.7. Maritime transport in bulk according to IMO instruments

-



SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture



Classification and labelling information included in section 2:

The following regulations have been used:

- EU Regulation No. 1272/2008 amended by EU Regulation No. 2022/692 (ATP 18)



Container information:

No data available.



Restrictions applied under Title VIII of Regulation (EC) No. 1907/2006 (REACH):

The mixture does not contain any substance restricted under Annex XVII of Regulation (EC) No. 1907/2006 (REACH):

<https://echa.europa.eu/substances-restricted-under-reach>.



Explosives precursors :

The mixture does not contain any substance subject to Regulation (EU) 2019/1148 on the marketing and use of explosives precursors.



Particular provisions :

No data available.



German regulations concerning the classification of hazards for water (WGK, AwSV Annex I, KBws) :

WGK 1 : Slightly hazardous for water.

15.2. Chemical safety assessment

No data available.

SECTION 16 : OTHER INFORMATION

Since the user's working conditions are not known by us, the information supplied on this safety data sheet is based on our current level of knowledge and on national and community regulations.

The mixture must not be used for other uses than those specified in section 1 without having first obtained written handling instructions.

It is at all times the responsibility of the user to take all necessary measures to comply with legal requirements and local regulations.

The information in this safety data sheet must be regarded as a description of the safety requirements relating to the mixture and not as a guarantee of the properties thereof.

Wording of the phrases mentioned in section 3 :

H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.

Abbreviations and acronyms :

LD50 : The dose of a test substance resulting in 50% lethality in a given time period.

LC50 : The concentration of a test substance resulting in 50% lethality in a given period.

EC50 : The effective concentration of substance that causes 50% of the maximum response.

ECr50 : The effective concentration of substance that causes 50% reduction in growth rate.

NOEC : The concentration with no observed effect.

REACH : Registration, Evaluation, Authorization and Restriction of Chemical Substances.

ATE : Acute Toxicity Estimate

BW : Body Weight

STEL : Short-term exposure limit

TWA : Time Weighted Averages

TMP : French Occupational Illness table

TLV : Threshold Limit Value (exposure)

AEV : Average Exposure Value.

ADR : European agreement concerning the international carriage of dangerous goods by Road.

IMDG : International Maritime Dangerous Goods.

IATA : International Air Transport Association.

ICAO : International Civil Aviation Organisation

RID : Regulations concerning the International carriage of Dangerous goods by rail.

WGK : Wassergefährdungsklasse (Water Hazard Class).

PBT: Persistent, bioaccumulable and toxic.

vPvB : Very persistent, very bioaccumulable.

SVHC : Substances of very high concern.