



SAFETY DATA SHEET

(REACH regulation (EC) n° 1907/2006 - n° 2020/878)

SECTION 1 : IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product name : GRAVOGLAS1

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses: N/A

1.3. Details of the supplier of the safety data sheet

Registered company name : GRAVOTECH MARKING SAS.
Address : 56, avenue Jean Jaurès.10600.La Chapelle Saint Luc.France.
Telephone : +33 (0)3 25 41 65 65. Fax : +33 (0)3 25 79 04 25.
e-mail : info@gravograph.fr
http://www.gravograph.com

1.4. Emergency telephone number : +33 (0)1 45 42 59 59.

Association/Organisation : INRS / ORFILA <http://www.centres-antipoison.net>.

Other emergency numbers

National Poisons Information Service of England: <http://npis.org> - NHS 111: dial 111 - National Poisons Information Centre of Ireland: 353 (1) 809 2166 - LUXEMBOURG : (+352) 8002 5500 - European Emergency Number Association (EENA) : 112

SECTION 2 : HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

In compliance with EC regulation No. 1272/2008 and its amendments.

May produce an allergic reaction (EUH208).

This mixture does not present a physical hazard. Refer to the recommendations regarding the other products present on the site.

This mixture does not present an environmental hazard. No known or foreseeable environmental damage under standard conditions of use.

2.2. Label elements

In compliance with EC regulation No. 1272/2008 and its amendments.

Additional labeling :

EUH208 Contains METHYL METHACRYLATE. May produce an allergic reaction.
EUH210 Safety data sheet available on request.

2.3. Other hazards

The mixture does not contain substances classified as 'Substances of Very High Concern' (SVHC) $\geq 0.1\%$ published by the European Chemicals Agency (ECHA) under article 57 of REACH: <http://echa.europa.eu/fr/candidate-list-table>

The mixture fulfils neither the PBT nor the vPvB criteria for mixtures in accordance with annexe XIII of the REACH regulations EC 1907/2006.

The mixture does not contain substances $\geq 0.1\%$ with endocrine disrupting properties in accordance with the criteria of the Delegated Regulation (EU) 2017/2100 of the Commission or Regulation (EU) 2018/605 of the Commission.

Thermal decomposition giving flammable and irritating products.

Formation of toxic products through combustion.

SECTION 3 : COMPOSITION/INFORMATION ON INGREDIENTS

3.2. Mixtures

Composition :

Identification	Classification (EC) 1272/2008	Note	%
INDEX: 607-035-00-6	GHS02, GHS07	D	0.1 \leq x % < 1
CAS: 80-62-6	Dgr	[1]	
EC: 201-297-1	Flam. Liq. 2, H225		
REACH: 01-2119452498-28	STOT SE 3, H335		
	Skin Irrit. 2, H315		

METHYL METHACRYLATE

Skin Sens. 1, H317

Information on ingredients :

(Full text of H-phrases: see section 16)

[1] Substance for which maximum workplace exposure limits are available.

SECTION 4 : FIRST AID MEASURES

As a general rule, in case of doubt or if symptoms persist, always call a doctor.

NEVER induce swallowing by an unconscious person.

4.1. description of first aid measures**In the event of exposure by inhalation :**

In the event of an allergic reaction, seek medical attention.

If inhaled, move the patient into the fresh air and keep warm and at rest.

If breathing is irregular or has stopped, proceed with artificial respiration and seek medical attention.

Remove particles from respiratory system.

Blow nose.

In the event of splashes or contact with eyes :

Wash thoroughly with fresh, clean water for 15 minutes holding the eyelids open.

If there is any redness, pain or visual impairment, consult an ophthalmologist.

In the event of splashes or contact with skin :

Watch out for any remaining product between skin and clothing, watches, shoes, etc.

In the event of an allergic reaction, seek medical attention.

Cool skin rapidly with cold water after contact with molten polymer.

If skin irritation persists, call a doctor.

In case of extensive burns, hospitalize.

In the event of swallowing :

Seek medical attention, showing the label.

4.2. Most important symptoms and effects, both acute and delayed

No data available.

4.3. Indication of any immediate medical attention and special treatment needed

No data available.

SECTION 5 : FIREFIGHTING MEASURES

Non-flammable.

5.1. Extinguishing media**Suitable methods of extinction**Sprayed water, foam, dry powder, carbon dioxide (CO₂).**5.2. Special hazards arising from the substance or mixture**

A fire will often produce a thick black smoke. Exposure to decomposition products may be hazardous to health.

Do not breathe in smoke.

In the event of a fire, the following may be formed :

- carbon monoxide (CO)

- carbon dioxide (CO₂)**5.3. Advice for firefighters**

Due to the toxicity of the gas emitted on thermal decomposition of the products, fire-fighting personnel are to be equipped with autonomous insulating breathing apparatus.

SECTION 6 : ACCIDENTAL RELEASE MEASURES**6.1. Personal precautions, protective equipment and emergency procedures**

Consult the safety measures listed under headings 7 and 8.

For first aid worker

First aid workers will be equipped with suitable personal protective equipment (See section 8).

6.2. Environmental precautions

Prevent any material from entering drains or waterways.

6.3. Methods and material for containment and cleaning up

Retrieve the product by mechanical means (sweeping/vacuuming).

6.4. Reference to other sections

No data available.

SECTION 7 : HANDLING AND STORAGE

Requirements relating to storage premises apply to all facilities where the mixture is handled.

7.1. Precautions for safe handling

Always wash hands after handling.
Remove and wash contaminated clothing before re-using.
Do not breathe vapours/dust.
Handle cautiously to avoid cuts.

Fire prevention :

Prevent access by unauthorised personnel.

Recommended equipment and procedures :

For personal protection, see section 8.
Observe precautions stated on label and also industrial safety regulations.

Prohibited equipment and procedures :

No smoking, eating or drinking in areas where the mixture is used.

7.2. Conditions for safe storage, including any incompatibilities

No data available.

Packaging

Always keep in packaging made of an identical material to the original.

7.3. Specific end use(s)

Recommended packaging material: Polyethylene.

SECTION 8 : EXPOSURE CONTROLS/PERSONAL PROTECTION

Average concentrations in atmospheric dust inhaled:

- Total dust: TWA = 10 mg/m³
- Alveolar dust: VME = 5 mg/m³

8.1. Control parameters**Occupational exposure limits :**

- European Union (2022/431, 2019/1831, 2017/2398, 2017/164, 2009/161, 2006/15/CE, 2000/39/CE, 98/24/CE) :

CAS	VME-mg/m ³ :	VME-ppm :	VLE-mg/m ³ :	VLE-ppm :	Notes :
80-62-6	-	50	-	100	-

- ACGIH TLV (American Conference of Governmental Industrial Hygienists, Threshold Limit Values, 2010) :

CAS	TWA :	STEL :	Ceiling :	Definition :	Criteria :
80-62-6	50 ppm	100 ppm		SEN; A4	

- Germany - AGW (BAuA - TRGS 900, 02/2022) :

CAS	VME :	VME :	Excess	Notes
80-62-6		50 ppm 210 mg/m ³		2(l)

- Australia (NOHSC: 3008, 1995) :

CAS	TWA :	STEL :	Ceiling :	Definition :	Criteria :
80-62-6	50 ppm 208 mg/m ³	100 ppm 416 mg/m ³			

- Austria (BGBl. II Nr. 156/2021) :

CAS	TWA :	STEL :	Ceiling :	Definition :	Criteria :
80-62-6	50 ppm 210 mg/m ³	100 ppm 420 mg/m ³			

- Belgium (Royal decree of 11/05/2021) :

CAS	TWA :	STEL :	Ceiling :	Definition :	Criteria :
80-62-6	50 ppm 208 mg/m ³	100 ppm 416 mg/m ³			

- France (INRS - Outils 65 / 2021-1849, 2021-1763, decree of 09/12/2021) :

CAS	VME-ppm :	VME-mg/m ³ :	VLE-ppm :	VLE-mg/m ³ :	Notes :	TMP No :
80-62-6	50	205	100	410	-	82

- Switzerland (Suva 2021) :

CAS	VME	VLE	Valeur plafond	Notations
80-62-6	50 ppm 210 mg/m ³	100 ppm 420 mg/m ³		

- UK / WEL (Workplace exposure limits, EH40/2005, Fourth Edition 2020) :

CAS	TWA :	STEL :	Ceiling :	Definition :	Criteria :
80-62-6	50 ppm 208 mg/m ³	100 ppm 416 mg/m ³			

- USA / OSHA PEL (Occupational Safety and Health Administration, Permissible Exposure Limits) :

CAS	TWA :	STEL :	Ceiling :	Definition :	Criteria :
80-62-6	100 ppm 410 mg/m ³				

8.2. Exposure controls

Personal protection measures, such as personal protective equipment

Pictogram(s) indicating the obligation of wearing personal protective equipment (PPE) :



Use personal protective equipment that is clean and has been properly maintained.

Store personal protective equipment in a clean place, away from the work area.

Never eat, drink or smoke during use. Remove and wash contaminated clothing before re-using. Ensure that there is adequate ventilation, especially in confined areas.

- Eye / face protection

Avoid contact with eyes.

Use eye protectors designed to protect against liquid splashes

Before handling, wear safety goggles in accordance with standard EN166.

Before handling powders or dust emission, wear mask goggles in accordance with standard EN166.

Wear safety goggles.

- Hand protection

Wear suitable protective gloves in the event of prolonged or repeated skin contact.

Use suitable protective gloves that are resistant to chemical agents in accordance with standard EN ISO 374-1.

Gloves must be selected according to the application and duration of use at the workstation.

Protective gloves need to be selected according to their suitability for the workstation in question : other chemical products that may be handled, necessary physical protections (cutting, pricking, heat protection), level of dexterity required.

- Body protection

Work clothing worn by personnel shall be laundered regularly.

After contact with the product, all parts of the body that have been soiled must be washed.

- Respiratory protection

Avoid inhaling dust.

Type of FFP mask :

Wear a disposable half-mask dust filter in accordance with standard EN149/A1.

With this preparation, particularly avoid inhaling dust.

SECTION 9 : PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical state

Physical state :	Solid.
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Colour

Unspecified

Odour

Odour threshold :	Not stated.
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Freezing point

Freezing point / Freezing range :	Not stated.
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Boiling point or initial boiling point and boiling range

Boiling point/boiling range :	Not relevant.
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Flammability

Flammability (solid, gas) :	Not stated.
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Lower and upper explosion limit

Explosive properties, lower explosivity limit (%) :	Not stated.
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Explosive properties, upper explosivity limit (%) :	Not stated.
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Flash point

Flash point interval :	Not relevant.
Auto-ignition temperature	
Self-ignition temperature :	430 °C.
Decomposition temperature	
Decomposition point/decomposition range :	Not relevant.
pH	
pH (aqueous solution) :	Not stated.
pH :	Not relevant.
Kinematic viscosity	
Viscosity :	Not stated.
Solubility	
Water solubility :	Insoluble.
Fat solubility :	Not stated.
Partition coefficient n-octanol/water (log value)	
Partition coefficient: n-octanol/water :	Not stated.
Vapour pressure	
Vapour pressure (50°C) :	Not relevant.
Density and/or relative density	
Density :	1.19
Relative vapour density	
Vapour density :	Not stated.

9.2. Other information

No data available.

9.2.1. Information with regard to physical hazard classes

No data available.

9.2.2. Other safety characteristics

No data available.

SECTION 10 : STABILITY AND REACTIVITY**10.1. Reactivity**

No data available.

10.2. Chemical stability

This mixture is stable under the recommended handling and storage conditions in section 7.

10.3. Possibility of hazardous reactions

No data available.

10.4. Conditions to avoid

Avoid :

- formation of dusts

10.5. Incompatible materials

No data available.

10.6. Hazardous decomposition products

The thermal decomposition may release/form :

- carbon monoxide (CO)
- carbon dioxide (CO₂)

Thermal decomposition giving flammable and irritating products (methyl methacrylate) and toxic products (carbon monoxide and dioxyde).

SECTION 11 : TOXICOLOGICAL INFORMATION**11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008**

No data available.

11.1.1. Substances

No toxicological data available for the substances.

11.1.2. Mixture**Respiratory or skin sensitisation :**

Contains at least one sensitising substance. May cause an allergic reaction.

11.2. Information on other hazards**Monograph(s) from the IARC (International Agency for Research on Cancer) :**

CAS 80-62-6 : IARC Group 3 : The agent is not classifiable as to its carcinogenicity to humans.

SECTION 12 : ECOLOGICAL INFORMATION

12.1. Toxicity

12.1.2. Mixtures

No aquatic toxicity data available for the mixture.

12.2. Persistence and degradability

Inert polymer : not biodegradable on the basis of its structure.

12.3. Bioaccumulative potential

No data available.

12.4. Mobility in soil

No data available.

12.5. Results of PBT and vPvB assessment

No data available.

12.6. Endocrine disrupting properties

No data available.

12.7. Other adverse effects

No data available.

German regulations concerning the classification of hazards for water (WGK, AwSV Annex I, KBws) :

Nicht wassergefährdend : Not hazardous for water.

SECTION 13 : DISPOSAL CONSIDERATIONS

Proper waste management of the mixture and/or its container must be determined in accordance with Directive 2008/98/EC.

13.1. Waste treatment methods

Do not pour into drains or waterways.

Waste :

Waste management is carried out without endangering human health, without harming the environment and, in particular without risk to water, air, soil, plants or animals.

Recycle or dispose of waste in compliance with current legislation, via a certified collector or company.

Do not contaminate the ground or water with waste, do not dispose of waste into the environment.

Soiled packaging :

Empty container completely. Keep label(s) on container.

Give to a certified disposal contractor.

SECTION 14 : TRANSPORT INFORMATION

Exempt from transport classification and labelling.

14.1. UN number or ID number

-

14.2. UN proper shipping name

-

14.3. Transport hazard class(es)

-

14.4. Packing group

-

14.5. Environmental hazards

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14.6. Special precautions for user

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14.7. Maritime transport in bulk according to IMO instruments

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SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Classification and labelling information included in section 2:

The following regulations have been used:

- EU Regulation No. 1272/2008 amended by EU Regulation No. 2022/692 (ATP 18)

Container information:

No data available.

Restrictions applied under Title VIII of Regulation (EC) No. 1907/2006 (REACH):

The mixture does not contain any substance restricted under Annex XVII of Regulation (EC) No. 1907/2006 (REACH):

<https://echa.europa.eu/substances-restricted-under-reach>.

Explosives precursors :

The mixture does not contain any substance subject to Regulation (EU) 2019/1148 on the marketing and use of explosives precursors.

Particular provisions :

No data available.

German regulations concerning the classification of hazards for water (WGK, AwSV Annex I, KBws) :

Nicht wassergefährdend : Not hazardous for water.

15.2. Chemical safety assessment

No data available.

SECTION 16 : OTHER INFORMATION

Since the user's working conditions are not known by us, the information supplied on this safety data sheet is based on our current level of knowledge and on national and community regulations.

The mixture must not be used for other uses than those specified in section 1 without having first obtained written handling instructions.

It is at all times the responsibility of the user to take all necessary measures to comply with legal requirements and local regulations.

The information in this safety data sheet must be regarded as a description of the safety requirements relating to the mixture and not as a guarantee of the properties thereof.

Wording of the phrases mentioned in section 3 :

H225	Highly flammable liquid and vapour.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H335	May cause respiratory irritation.

Abbreviations and acronyms :

REACH : Registration, Evaluation, Authorization and Restriction of Chemical Substances.

STEL : Short-term exposure limit

TWA : Time Weighted Averages

TMP : French Occupational Illness table

TLV : Threshold Limit Value (exposure)

AEV : Average Exposure Value.

ADR : European agreement concerning the international carriage of dangerous goods by Road.

IMDG : International Maritime Dangerous Goods.

IATA : International Air Transport Association.

ICAO : International Civil Aviation Organisation

RID : Regulations concerning the International carriage of Dangerous goods by rail.

WGK : Wassergefährdungsklasse (Water Hazard Class).

PBT: Persistent, bioaccumulable and toxic.

vPvB : Very persistent, very bioaccumulable.

SVHC : Substances of very high concern.